SUMITOMO



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We are constantly improving our products and therefore reserve the right to change designs and specifications without notice

Illustrations may include optional equipment and accessories and may not include all standard equipment.



Performance Refined. Evolution Defined.

Engine and Hydraulics 04-07

- ·New Generation Engine System "SPACE 5+"
- ·New Hydraulic System "SIH:S+"
- ·SUMITOMO Fuel Efficiency Technology
- ·Dramatically Increased Productivity

Durability and Maintenance 08-11

- ·High Rigidity Attachments
- ·EMS
- ·Ground Level Maintenance

Safety and Operator Comfort 12-17-

- ·Stylish and Spacious Cabin
- ·High-Definition Full Colour LCD Monitor

Specifications 18-26

ENGINEERED IN JAPAN

The world knows that Japanese designed and engineered products represent the highest quality, especially for Industrial Products. The hydraulic excavator is no exception when a totally integrated concept is required in design work involving key components, manufacturing engineering, and product quality assurance in the factory.

SUMITOMO hydraulic excavators are designed and manufactured today to meet the global demands of our many customers with the concept of Performance, Reliability, and Fuel Efficiency foremost in our minds. This proven Japanese technology and quality gives SUMITOMO excavator customers total peace of mind and provide a complete solution for the demands of the construction industry.







New Generation Engine System "SPACE 5+"

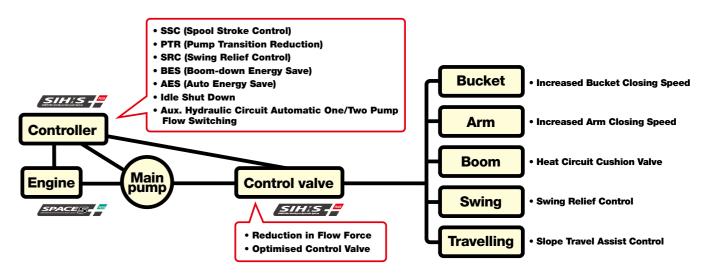
The new engine system optimises fuel efficiency and environmental performance via the advanced common rail fuel injection system, cooled EGR system, and turbocharger. At the same time, excellent response times are achieved.

Engine and Hydraulics



SH180LC-6 has achieved a 7% reduction

in fuel consumption in comparison with our DASH 5 series, by fusing the new generation engine system "SPACE 5+" and the new hydraulic system "SIH:S+", further refining fuel efficiency. At the same time the newly developed ISUZU engine. contributes greatly to the environment.



Mode Selection by Throttle

There are three working modes available: SP (Super Power) for heavy duty applications, H (Heavy) for normal working conditions, A (Auto) for a wide range of operations.



Further Improvement of Fuel Consumption

The new technology has improved operations and reduced fuel consumption on each working mode.

SP mode

Fuel Consumption Reduction in **Fuel Consumption**

A mode

• H mode

Reduction in **Fuel Consumption**

Reduction in

*Fuel consumption may vary from time to time depending on site and working conditions

ECO Gauge Showing Low Energy Operation

The energy saving conditions can be seen at a glance, as well as the fuel consumption indicator shown on the monitor.



SUMITOMO Technology for Fuel Efficiency

●SSC (Spool Stroke Control) SUMITOMO UNIQUE DESIGN

Reduces engine load upon heavy duty operation.

● BES (Boom-down Energy Save) SUMITOMO UNIQUE DESIGN

Lowers engine speed upon boom-down and swing operation which does not require large oil flow.

● AES (Auto Energy Save)

Lowers engine speed accordingly when low engine load is sensed.

PTR (Pump Transition Reduction)

Decreases engine load when the pump flow requirement is reduced upon abrupt pump load.

● Idle Shut Down & Auto Idle

Upon activation, idle shut down automatically shuts the engine down when the machine is not in operation for set amount of time. Auto Idle is also available, which makes the engine begin idling approximately five seconds after the operation levers are in neutral position.





Engine and Hydraulics



SUMITOMO's original technology Spool Stroke Control (SSC), perfectly matches the engine and hydraulic power, and further improves the operational speed whilst maintaining smooth control of the machine.

Work Efficiency Drastically Increased UNIQUE DESIGN

Spool Stroke Control (SSC) variably controls spool port flow rate, depending on the condition of operation. Improved power, speed, and smoother controls mean that work efficiency is dramatically increased.

Real Digging Power

The true digging force can not be expressed by a maximum digging power figure listed in sales brochures. With an improved hydraulic system and with a large arm cylinder, the arm-in motion speed slowdown is minimised. The digging power when combined with the attachment speed in motion convert to the operator's "Real Digging Power".

2% Faster Cycle Time (SP mode)

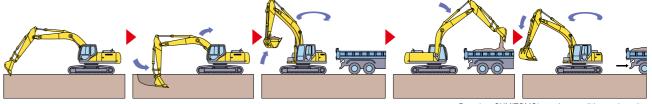
Speed increase by 2% in cycle time has been achieved, giving further advance in productivity (as compared with SH160-5 [SP mode]).

Automatic Power Boost

The digging power increases automatically in quick response to the working conditions during heavy-duty digging work. This is a design unique to SUMITOMO, and continues for eight seconds (SP/H mode).

Speed and Power, Increases Productivity

•SP mode 2% faster cycle time



*Based on SUMITOMO's testing condition and results.

Operating Condition Easily Viewable on Display

Various control such as working modes and auxiliary hydraulic setting can be easily selected by the universally designed switch panel, and what's being selected can be easily viewed on the 7" wide monitor.

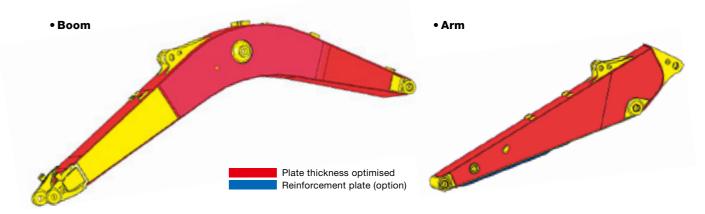




Durability and Maintenance

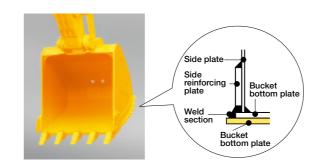
High Rigidity Attachments

The structure of the boom and arm has been further improved, ensuring strength and durability. In addition, high strength castings are used for the boom base and arm end, improving reliability.



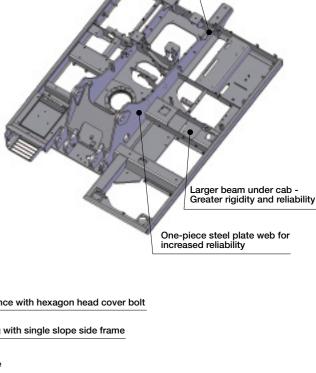
Bucket

A one-piece wear plate covers the weld section to increase the wear life of the bucket.



High Rigidity Undercarriage

strengthened ensuring longer wear life, performance,



High Rigidity Swing Frame

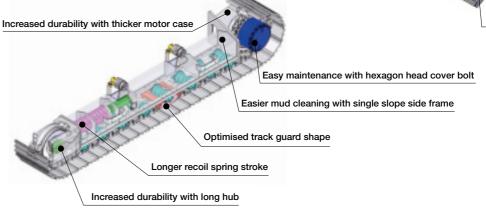
The swing frame has been strengthened to support

the new ROPS cabin, as well as to increase durability.

Increased E frame height for

more durability

For improved mobility, the track system has been and improved reliability.





SUMITOMO's EMS keeps the pins and bushes fully lubricated at all times and prevents rattling. This system significantly extends the service life of the pins and bushes.

The lubrication interval around the bucket is 250 hours, and for the other sections is 1,000 hours, keeping the joints lubricated for a long time and extending the service life of parts by reducing abrasion and rattling.

• Bucket greasing interval: 250 hours

 Greasing interval for other sections: **7,000** hours

Sections equipped with steel EMS bushing Sections equipped with EMS bushing

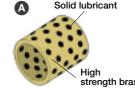
■ EMS bushing

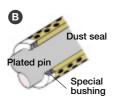


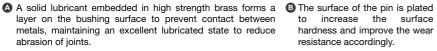
layer on the bushing surface to prevent contact between

metals, maintaining an excellent lubricated state to reduce

SUMITOMO









Steel EMS is installed around the bucket

Precautionary use of EMS

- ① Grease is enclosed, however greasing is necessary every 1000 hours or six months depending on the level of dusting conditions.
- 2 Greasing is also necessary after any components have been submerged underwater for prolonged periods.
- ③ Greasing is also recommended after use with hydraulic breakers, crushers or other high impact attachments such as Rock Saws etc. ④ Bucket pins should be cleaned thoroughly when removing or attaching new buckets.



Durability and Maintenance

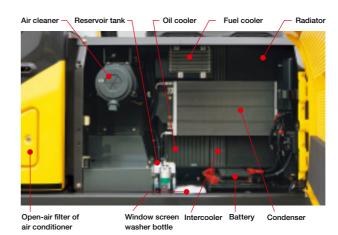
Serviceability and durability are also important points of machine performance. Ground level access to the engine area makes daily maintenance extremely straightforward. Reliability has been further enhanced by increasing cooling capability and durability.

Ground Level Access to Engine Area Improves Preventative Maintenance

Parts cleaning and maintenance are possible from the ground without climbing onto the upper structure of the excavator body.

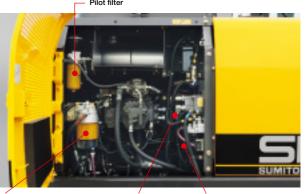
Increased Cooling Capability

With the larger radiator and oil cooler, cooling capacity is increased, thus improving reliability. In addition, cleaning of the dust-proof net is simplified.



• Easy Filter Replacement

A fuel prefilter and clogging sensor to the main fuel filter are provided as standard equipment to reduce trouble due to fuel clogging. In addition, the fuel and oil filters are installed at ground-accessible location to facilitate replacement.



Pre-fuel filter (with water separator Engine oil filter and water level sensor)

Pre-air Cleaner (option)

An automatic exhaust type pre air cleaner option is available. The air cleaner cleaning frequency is minimised, even when operating in dusty conditions.



Easy Access to A/C Filter

The air intake filter is located in a lockable compartment to make it easier to replace, and access to the inside cab filter has been simplified.



Fuse Box Location

The fuse box has been located in a separate compartment behind the seat, allowing easier access.



High-Performance Return Filter

The hydraulic oil change interval is 5,000 hours, and the return filter change interval is 2,000 hours. One high performance return filter keeps the same level of filtering as a pentron.



• Hydraulic oil change: **5,000** hours

• Life of filter: 2,000 hours

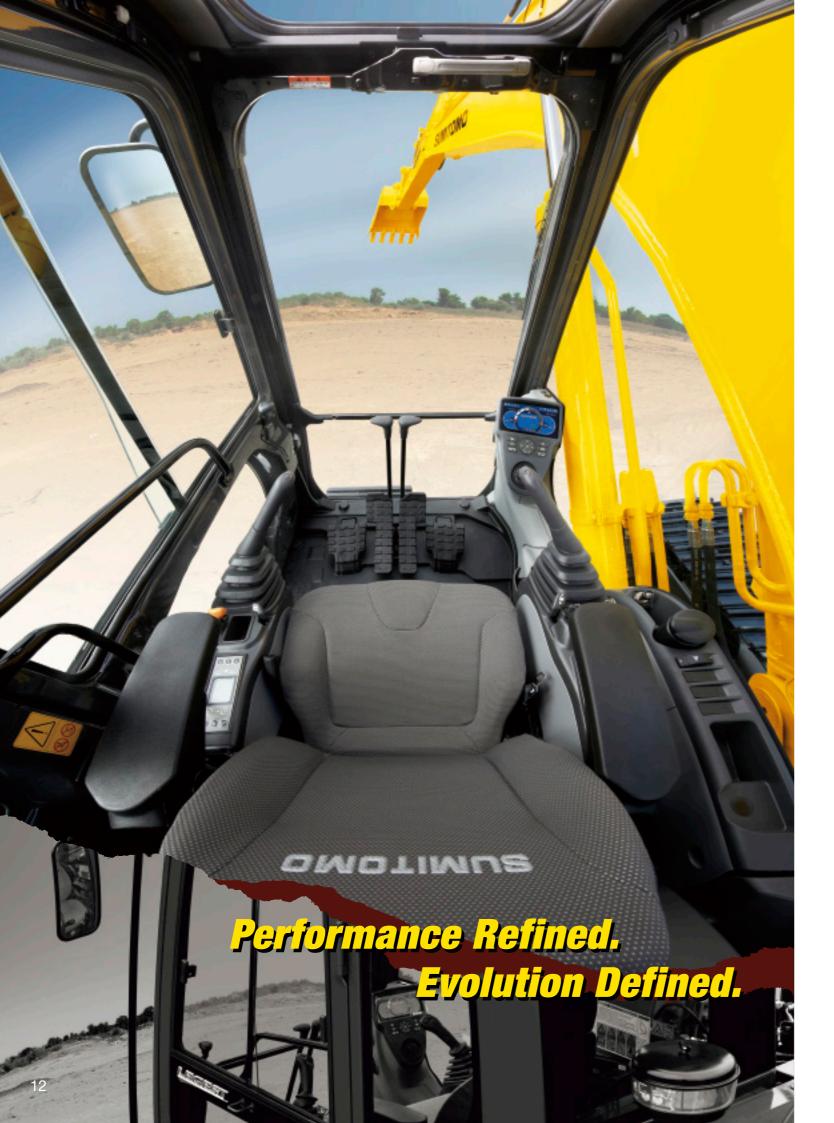
Cab Floor Mat SUMITOM UNIQUE DESIGN

The washable floor mat has been redesigned for ease of removing and cleaning.



New Side Frame Shape

The cross-sectional shape has been redesigned to make cleaning easier.

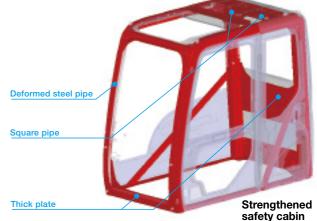


Safety and Operator Comfort

Planning for safety in the event of a roll accident, a new strengthened safety cabin has been provided. The reinforced cabin greatly increases the operator's safety.

Newly Designed Strengthened Safety Cabin

The optimised design and strengthened parts increase the overall cabin strength. Even if the shovel were to tip over, the safety of the operator is ensured by keeping cabin deformation to a minimum.



Wide View Increases Safety of Work

In addition to the wide front view, the upper view has been widened to enhance work safety.



New Cab Suspension Mounts

The new cab suspension mounts reduce vibration and impact transmitted to the cabin, and improve the operator's sitting quality and reduce operator fatigue. The sealed and pressurised cabin prevents entry of dust from outside.



New OPG Level 2 Head Guard (option)

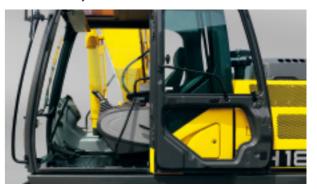
OPG Level 2 head guard is available as an option. The see-through grille has

been redesigned for better protection and visibility.



Safe and Easy Entry into and Exit from the Cab

A large handrail for easy opening/closing of the door and increased floor space permit the operator to get in and out of the cab easily.



Easy Access to the Upper Structure





ISO-compliant large handrail

Cab Front Guard (option)

The optional cab front guard increases security from flying debris during wrecking work or the like.

SUMITOMO Performance Refined. Evolution Defined.

Safety and Operator Comfort

The spacious cab on suspension mounts and reclining suspension seat help reduce operator fatigue and provide a relaxed environment.

Stylish and Spacious Cab

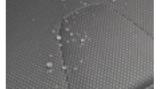
Wide cab space and floor space ensure more comfortable operation. In addition to the tilting console that is adjustable in four steps vertically, the increased sliding distance ensures optimum working conditions. Moreover, in cab noise level has been reduced by 2dB (as compared with SH160-5).



Sophisticated Reclining Seat

The seat reclining system allows the operator to lay the seat flat and to rest on site without having to remove the headrest. The suspension seat eliminates vibration and fatigue. Air suspension is also available as option.







The highly water repellant seat covering is tough on dirt and water.

Auxiliary Operation Pedal

The auxiliary operation pedal is lighter to depress and the pedal angle is adjustable.



Comfortable Equipment







Automatic Air Conditioner

Fully automatic climate control is available through the eight vents, with an 8% stronger A/C unit, and a 24% improvement in airflow. (as compared with SH160-5)





Radio and Speaker with USB Port and MP3 Jack

In addition to the AM/FM radio and dual speaker system with improved quality, auxiliary audio port is provided standard for devices such as MP3 players.



Lever Switches

One-touch idle, horn, radio mute, or one-touch wiper buttons are installed on the operation levers in consideration of improved operability while working.





Radio mute switch (left lever)

One-touch wiper switch (right lever)

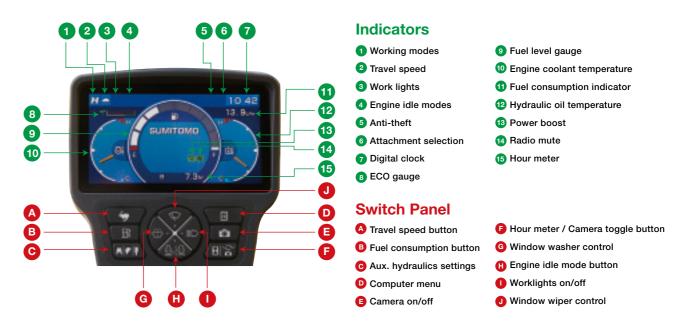


Safety and Operator Comfort

To support the operator in the field, the DASH 6 incorporates a 7" wide full-colour LCD monitor with numerous functions and universally designed switch panel. The cabin with enhanced operator comfort ensures a safe working environment.

Large High-Definition LCD Monitor

A new large high-definition full-colour LCD monitor has been introduced with better visibility and a switch panel which is easy to operate. Added functionality such as ECO gauge showing parameter of energy saving, display of operation status and warning messages, provides accurate information which improves work efficiency and safety.



Rearview Camera (option)

With the rearview camera, the operator can view the image on the large LCD monitor. A side camera is available as option and up to two different images can be displayed on the monitor.



Rearview Mirror

The rearview mirrors reduce blind spots during operation. ISO compliant mirrors also available as option.



Specifications

SH180LC-6 Technical Data

Electronic-controlled engine of SPACE 5+ and SIH:S+ with New Hydraulic System Includes: three working modes (SP, H and A), one-touch/automatic idling system, automatic power-boost, speed assistance system, power-swing system.

Engine

SH180LC-6 Model ISUZU AI-4JJ1X Water-cooled, 4-cycle diesel, 4-cylinder in line, high pressure common rail system (electric control), turbocharger with air-cooled intercooler. Rated output 92 kW (125 PS) at 2,200 min ⁻¹ (rpm) Maximum torque 399 N-m at 1,800 min ⁻¹ (rpm) Piston displacement 2.999 ltr (2,999 cc) Bore and stroke 95.4 mm x 104.9 mm Starting system 24 V electric motor starting Alternator 24 V, 50 A Fuel tank 300 ltr Air filter Double element	Liigiile				
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	Alternator	24 V, 50 A			
Air filter Double element	Fuel tank	300 ltr			
	Air filter	Double element			

Hydraulic pumps

Two variable displacement axial piston pumps provide power for boom/arm/bucket, swing, and travel. One gear pump for pilot controls.

	SH180LC-6
Maximum oil flow	2 x 142 ltr/min
Pilot pump max.oil flow	22 ltr/min

Hydraulic motors

For travel: Two variable displacement axial piston motors. For swing: One fixed displacement axial piston motor.

Relief valve settings

Boom/arm/bucket 34.3 MPa (350 kg	gf/cm²)
Boom/arm/bucket 36.3 MPa (370 kg	gf/cm²) with auto power-up
Swing circuit27.9 MPa (285 kg	gf/cm²)
Travel circuit34.3 MPa (350 kg	af/cm²)

Control valve

With boom/arm holding valve

One 4-spool valve for right track travel, bucket, boom and arm acceleration One 5-spool valve for left track travel, auxiliary, swing, boom acceleration and arm

Oil filteration

Return filter ·····	6 microns
Pilot filter ·····	8 microns
Suction filter	105 microns

Hydraulic cylinders

-	-	
Cylinder	Q'ty	Bore x Rod Diameter x Stroke
Boom	2	115 mm x 80 mm x 1,179 mm
Arm	1	125 mm x 90 mm x 1,280 mm
Bucket	1	105 mm x 75 mm x 985 mm

Double-acting, bolt-up type cylinder tube-end; hardened steel bushings Installed in cylinder tube and rods ends.

Cabin & controls

The cabin is mounted on four fluid mountings. Features include safety glass front, rear and side windows, adjustable upholstered suspension seat with headrest and armrest, cigarette lighter, pop-up skylight window, and intermittent wiper with washer.

Front window slides upward for storage and the lower front window is removable. Control levers are located in four positions tilting control consoles. Built-in type full-colour monitor display. Membrane switch on monitor display.

Swina

Planetary reduction powered by axial piston motor. The internal ring gear with grease cavity for pinion. Swing bearing is single-row shear type ball bearing. Dual stage relief valves for smooth swing deceleration and stops. Mechanical disc swing brake.

SH180LC-6			
Swing speed	0~11.5 min ⁻¹		
Tail swing radius	2,450 mm		
Swing torque	45.1 kN·m (4,599 kgf·m)		

Undercarriage

X-style carbody is integrally welded for strength and durability. Grease cylinder track adjusters with shock absorbing springs. Undercarriage with lubricated rollers and idlers.

Type of shoe: sealed link shoe

Upper rollers -

Heat treated, mounted on steel bushings

with leaded tin bronze casting, sealed for lifetime lubrication.

Heat treated, mounted on steel bushings with leaded tin bronze casting, sealed for lifetime lubrication.

Track adjustment -

Idler axles adjusted with grease cylinder integral with each side frame; adjustment voke mechanism fitted with heavy duty recoil spring.

Number of rollers and shoes on each side

	SH180LC-6		
Upper rollers	2		
Lower rollers	7		
Track shoes	44		

Travel system

Two-speed independent hydrostatic system with compact axial motors for increased performance. Hydraulic motor powered output shaft coupled to a planetary reduction unit and track sprocket. All hydraulic components mounted within the width of side frame.

Travel speed can be selected by the switch panel on the monitor display. Hydraulically released disc parking brake is built into each motor.

		SH180LC-6
Travel speed High Low	5.4 km/h	
	Low	2.8 km/h
Drawbar pull		160 kN (16,316 kgf)

Lubricant & coolant capacity

	SH180LC-6
Hydraulic system	165 ltr
Hydraulic oil tank	90 ltr
Fuel tank	300 ltr
Cooling system	16.7 ltr
Final drive case (per side)	5.8 ltr
Swing drive case	5.0 ltr
Engine crank case	17.0 ltr

Auxiliary hydraulic system

SH180LC-6					
Auxiliary piping type (option)	For Breaker	For Double For D/A + (breaker & crusher) acting Second option line			
Arm type STD		Reinforced Reinforced			
Bucket linkage type	HD	HD	HD		
Auxiliary hydraulic pump flow	142 ltr/min	284 ltr/min	284+59 ltr/min		

Bucket

Options and specifications may differ depending on countries and regions

Model		SH180LC-6			
Bucket capacity (ISO/SAE/PCSA heaped)		0.55 m ³	0.62 m ³	0.7 m ³	
Bucket type		STD	STD	STD	
Number of teeth		5	5	5	
Width unit: mm	With side cutter	900	1,020	1,090	
Width unit. Hill	Without side cutter	830	940	1,020	
Weight unit: kg 470		500	520		
	2.23 m arm	•	•	•	
Combination	2.62 m arm	•	•	\circ	
	3.05 m arm	•	\circ	\triangle	

[●] Suitable for materials with density up to 1,800 kg/m³ or less △ Suitable for materials with density up to 1,400 kg/m³ or less O Suitable for materials with density up to 1,600 kg/m³ or less

Weight & Ground Pressure

<u> </u>					
Model	SH180LC-6				
Shoe type	Shoe width Overall width Operating weight Ground pressure				
Triple grouser shoe	500 mm	2,490 mm	17,200 kg	41 kPa	
	600 mm	2,590 mm	17,400 kg	41 kPa	
	700 mm	2,690 mm	17,900 kg	42 kPa	

Digging Force

00 0				
Model			SH180LC-6	
Arm length		2.23 m (w/ power boost)	2.62 m (w/ power boost)	3.05 m (w/ power boost)
Dualist diaging force	ISO 6015	118 kN	118 kN	118 kN
Bucket digging force	SAE: PCSA	108 kN	108 kN	108 kN
Arm digging force	ISO 6015	95 kN	84 kN	77 kN
Ann digging lorde	SAE: PCSA	93 kN	83 kN	76 kN

Lifting Capacity

- Notes: 1. Ratings are based on ISO 10567
 2. Lifting capacity does not exceed 75% of tipping load with the machine on firm, level ground or 87% full hydraulic capacity.
 3. The load point is a hook (not standard equipment) located on the back of the bucket.
 4. *Indicates load limited by hydraulic capacity.
 5. 0 m = Ground.



A: Radius of load
B: Bucket hook height
C: Lifting capacity



Unit : kg

SH1	180	LC	-6		HOE : 500 UCKET : SAE	(mm) G /PCSA 0.62 (m		ENGTH : 2.23 IUM REACH :		BOOM: 5.15	i (m)							
									Radius	of Load								
Bucket Hook		Max. I	Radius		7.5	i m	6	m	4.5	m	3	m	1.5	5 m		Min. F	Radius	
Height	r ^l	h		-	Ů		Ů		Ů		Ů		Ů		ſ.	j	Ġ	F
	(kg)	(m)	(kg)	(m)											(kg)	(m)	(kg)	(m)
6 m	1 930*	7.26	1 930*	7.26			3 760*	3 280							4 230*	4.85	4 230*	4.85
4.5 m	1 880*	7.98	1 850	7.98	3 350	2 110	4 570*	3 150	4 980*	4 950*					3 000*	3.62	3 000*	3.62
3 m	1 920*	8.32	1 660	8.32	3 270	2 030	4 740	2 970	6 630*	4 700	9 390*	8 940			6 970*	2.49	6 970*	2.49
1.5 m	2 040*	8.34	1 600	8.34	3 170	1 930	4 540	2 780	7 240	4 310	6 430*	6 430*			4 490*	2.80	4 490*	2.80
0 m	2 260*	8.06	1 660	8.06	3 090	1 870	4 380	2 640	6 930	4 050	7 150*	7 150*			3 750*	2.16	3 750*	2.16
-1.5 m	2 690*	7.47	1 880	7.47			4 330	2 600	6 850	3 990	10 120*	7 570*	6 960*	6 960*	4 630*	0.73	4 630*	0.73
-3 m	3 630*	6.48	2 370	6.48			4 420	2 700	6 940	4 080	12 230*	7 810	9 500*	9 500*	7 970*	0.82	7 970*	0.82
-4.5 m	5 150*	4.94	3 670	4.94					6 200*	4 290	9 360*	8 070			12 830*	1.96	12 830*	1.96

SH1	80	LC	-6		SHOE : 500 BUCKET : SAE			ENGTH : 2.62 UM REACH : 9		BOOM: 5.15	i (m)							
									Radius	of Load								
Bucket Hook	- 1	Max. F	Radius		7.5	m	6	m	4.5	i m	3	m	1.5	m		Min. F	Radius	
Height	ď]	Ģ	H	Ů		Ů		Ů		Ů		Ů		ſ.	j	Ç.	- 0
	(kg)	(m)	(kg)	(m)											(kg)	(m)	(kg)	(m)
7.5 m	1 590*	6.53	1 590*	6.53			2 590*	2 590*							2 080*	5.08	2 080*	5.08
6 m	1 450*	7.69	1 450*	7.69	2 030*	2 030*	3 230*	3 230*							3 770*	5.24	3 770*	5.24
4.5 m	1 410*	8.36	1 410*	8.36	3 190*	2 110	4 190*	3 170							3 720*	4.56	3 720*	4.56
3 m	1 440*	8.69	1 440*	8.69	3 260	2 010	4 740	2 970	6 110*	4 760	8 470*	8 470*			7 230*	2.03	7 230*	2.03
1.5 m	1 530*	8.71	1 450	8.71	3 150	1 910	4 530	2 770	7 270	4 330	8 880*	7 980			3 400*	2.40	3 400*	2.40
0 m	1 700*	8.45	1 500	8.45	3 060	1 830	4 350	2 610	6 920	4 030	7 500*	7 340			2 890*	1.60	2 890*	1.60
-1.5 m	2 020*	7.88	1 670	7.88	3 040	1 810	4 270	2 540	6 780	3 920	9 630*	7 500	6 040*	6 040*	4 160*	0.33	4 160*	0.33
-3 m	2 660*	6.95	2 060	6.95			4 320	2 590	6 830	3 980	12 680*	7 640	8 560*	8 560*	6 680*	0.41	6 680*	0.41
-4.5 m	4 620*	5.52	3 010	5.52					6 910	4 220	10 310*	7 950	12 520*	12 520*	11 800*	1.33	11 800*	1.33

SH1	80	LC	-6		HOE : 8		G A 0.55 (m³)			: 3.05 (m) ACH : 9.38		BOOM:	5.15 (m)									
Bucket											Radius											
Hook	- 1	Max. I	Radius		9	m	7.5	m	6	m	4.5	m	3	m	1.5	m	0	m		Min. F	Radius	
Height	ď	j		H	Ů		Ů		Ů		Ů		Ů		ф		Ů		ľ	j		 -
	(kg)	(m)	(kg)	(m)															(kg)	(m)	(kg)	(m)
7.5 m	1 480*	7.00	1 480*	7.00					2 190*	2 190*									2 110*	5.51	2 110*	5.51
6 m	1 370*	8.08	1 370*	8.08			2 350*	2 220	3 020*	3 020*									3 240*	5.66	3 240*	5.66
4.5 m	1 350*	8.72	1 350*	8.72			3 020*	2 160	3 830*	3 250									3 870*	5.10	3 870*	5.10
3 m	1 390*	9.03	1 390*	9.03	1 490*	1 430	3 310	2 060	4 580*	3 040	5 580*	4 890	7 490*	7 490*					5 090*	1.70	5 090*	1.70
1.5 m	1 480*	9.05	1 360	9.05	1 680*	1 380	3 180	1 940	4 590	2 820	7 290	4 430	10 940*	8 280					3 660*	2.12	3 660*	2.12
0 m	1 660*	8.80	1 400	8.80			3 070	1 840	4 380	2 640	6 980	4 080	8 420*	7 510	3 320*	3 320*			2 810*	1.14	2 810*	1.14
-1.5 m	1 970*	8.25	1 540	8.25			3 020	1 790	4 260	2 530	6 770	3 910	9 640*	7 430	5 680*	5 680*	4 590*	4 590*	4 590*	0	4 590*	0
-3 m	2 570*	7.37	1 860	7.37					4 280	2 550	6 790	3 940	12 820*	7 540	7 890*	7 890*	6 210*	6 210*	6 210*	0	6 210*	0
-4.5 m	4 060*	6.03	2 600	6.03					4 340	2 640	6 930*	4 110	11 240*	7 800	12 550*	12 550*			9 270*	0.73	9 270*	0.73

Lifting Capacity

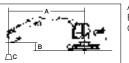
- Notes: 1. Ratings are based on ISO 10567

 2. Lifting capacity does not exceed 75% of tipping load with the machine on firm, level ground or 87% full hydraulic capacity.

 3. The load point is a hook (not standard equipment) located on the back of the bucket.

 4. *Indicates load limited by hydraulic capacity.

 5. 0 m = Ground.



A: Radius of load
B: Bucket hook height
C: Lifting capacity



Unit : kg

21

SH1	80	LC	-6			(mm) G /PCSA 0.62 (m		ENGTH : 2.23 UM REACH : 8		BOOM: 5.15	(m)							
									Radius	of Load								
Bucket Hook	1	Max. F	Radius		7.5	5 m	6 1	m	4.5	m	3	m	1.5	5 m		Min. F	Radius	
Height	ď]	Ġ	⊢ □	Ů		Ů		Ů		Ů		Ů		r ¹]	Ħ	- -
	(kg)	(m)	(kg)	(m)											(kg)	(m)	(kg)	(m)
6 m	1 930*	7.26	1 930*	7.26			3 760*	3 280							4 230*	4.85	4 230*	4.85
4.5 m	1 880*	7.98	1 850	7.98	3 360	2 110	4 570*	3 150	4 980*	4 950*					3 000*	3.62	3 000*	3.62
3 m	1 920*	8.32	1 660	8.32	3 270	2 030	4 740	2 970	6 630*	4 700	9 390*	8 940			6 970*	2.49	6 970*	2.49
1.5 m	2 040*	8.34	1 600	8.34	3 170	1 930	4 540	2 780	7 240	4 310	6 430*	6 430*			4 490*	2.80	4 490*	2.80
0 m	2 260*	8.06	1 660	8.06	3 100	1 870	4 380	2 640	6 940	4 050	7 150*	7 150*			3 750*	2.16	3 750*	2.16
-1.5 m	2 690*	7.47	1 880	7.47			4 330	2 600	6 860	3 990	10 120*	7 570*	6 960*	6 960*	4 630*	0.73	4 630*	0.73
-3 m	3 630*	6.48	2 370	6.48			4 430	2 700	6 940	4 080	12 230*	7 810	9 500*	9 500*	7 970*	0.82	7 970*	0.82
-4.5 m	5 150*	4.94	3 670	4.94					6 200*	4 290	9 360*	8 070			12 830*	1.96	12 830*	1.96

SH1	80	LC	-6		SHOE : 600 BUCKET : SAE	(mm) G /PCSA 0.62 (m		ENGTH : 2.62 UM REACH : 9		BOOM : 5.15	(m)							
									Radius	of Load								
Bucket Hook	- 1	Max. F	Radius		7.5	5 m	6 1	m	4.5	m	3	m	1.5	m		Min. F	Radius	
Height	ď]	Ġ	F	ů		Ь		Ů		Ů		Ů		r c	j		- -
	(kg)	(m)	(kg)	(m)											(kg)	(m)	(kg)	(m)
7.5 m	1 590*	6.53	1 590*	6.53			2 590*	2 590*							2 080*	5.08	2 080*	5.08
6 m	1 450*	7.69	1 450*	7.69	2 030*	2 030*	3 230*	3 230*							3 770*	5.24	3 770*	5.24
4.5 m	1 410*	8.36	1 410*	8.36	3 190*	2 110	4 190*	3 170							3 720*	4.56	3 720*	4.56
3 m	1 440*	8.69	1 440*	8.69	3 260	2 010	4 750	2 970	6 110*	4 760	8 470*	8 470*			7 230*	2.03	7 230*	2.03
1.5 m	1 530*	8.71	1 450	8.71	3 150	1 910	4 540	2 770	7 270*	4 330	8 880*	7 980			3 400*	2.40	3 400*	2.40
0 m	1 700*	8.45	1 500	8.45	3 060	1 830	4 360	2 610	6 920	4 030	7 500*	7 340			2 890*	1.60	2 890*	1.60
-1.5 m	2 020*	7.88	1 670	7.88	3 040	1 810	4 270	2 540	6 790	3 920	9 630*	7 500	6 040*	6 040*	4 160*	0.33	4 160*	0.33
-3 m	2 660*	6.95	2 060	6.95			4 320	2 590	6 840	3 980	12 680*	7 640	8 560*	8 560*	6 680*	0.41	6 680*	0.41
-4.5 m	4 620*	5.52	3 010	5.52					6 910	4 220	10 310*	7 950	12 520*	12 520*	11 800*	1.33	11 800*	1.33

SH1	80	LC	-6		HOE : 6 BUCKET : 8		G A 0.55 (m³)			: 3.05 (m) ACH : 9.38		BOOM :	5.15 (m)									
											Radius	of Load										
Bucket Hook	- 1	Max. F	Radius		9	m	7.5	m	6	m	4.5	m	3	m	1.5	m	0 1	m		Min. F	Radius	
Height	ľ.]	Ģ	-	ф	;	ф		ů		ф		Ů		ů		ф		ľ	j	G	
	(kg)	(m)	(kg)	(m)															(kg)	(m)	(kg)	(m)
7.5 m	1 480*	7.00	1 480*	7.00					2 190*	2 190*									2 110*	5.51	2 110*	5.51
6 m	1 370*	8.08	1 370*	8.08			2 350*	2 220	3 020*	3 020*									3 240*	5.66	3 240*	5.66
4.5 m	1 350*	8.72	1 350*	8.72			3 020*	2 160	3 830*	3 250									3 870*	5.10	3 870*	5.10
3 m	1 390*	9.03	1 390*	9.03	1 490*	1 430	3 310	2 060	4 580*	3 040	5 580*	4 890	7 490*	7 490*					5 090*	1.70	5 090*	1.70
1.5 m	1 480*	9.05	1 360	9.05	1 680*	1 380	3 180	1 940	4 590	2 820	7 290	4 430	10 940*	8 280					3 660*	2.12	3 660*	2.12
0 m	1 660*	8.80	1 400	8.80			3 070	1 840	4 390	2 640	6 980	4 080	8 420*	7 510	3 320*	3 320*			2 810*	1.14	2 810*	1.14
-1.5 m	1 970*	8.25	1 540	8.25			3 020	1 790	4 270	2 530	6 780	3 910	9 640*	7 430	5 680*	5 680*	4 590*	4 590*	4 590*	0	4 590*	0
-3 m	2 570*	7.37	1 860	7.37					4 280	2 550	6 790	3 940	12 820*	7 540	7 890*	7 890*	6 210*	6 210*	6 210*	0	6 210*	0
-4.5 m	4 060*	6.03	2 600	6.03					4 350	2 640	6 930	4 110	11 240*	7 800	12 550*	12 550*			9 270*	0.73	9 270*	0.73

Lifting Capacity

- Notes: 1. Ratings are based on ISO 10567

 2. Lifting capacity does not exceed 75% of tipping load with the machine on firm, level ground or 87% full hydraulic capacity.

 3. The load point is a hook (not standard equipment) located on the back of the bucket.

 4. *Indicates load limited by hydraulic capacity.

 5. 0 m = Ground.



A: Radius of load
B: Bucket hook height
C: Lifting capacity



Unit : kg

SH1	180	LC	-6			(mm) G /PCSA 0.62 (m		ENGTH : 2.23 UM REACH :		BOOM: 5.15	i (m)							
									Radius	of Load								
Bucket Hook		Max. I	Radius		7.5	i m	6	m	4.5	m	3	m	1.5	5 m		Min. I	Radius	
Height	ľ	h	Ġ	þ-	ů		Ů		ů		Ů		Ů		ľ.	j	Ġ	-
	(kg)	(m)	(kg)	(m)											(kg)	(m)	(kg)	(m)
6 m	1 930*	7.26	1 930*	7.26			3 760*	3 350							4 230*	4.85	4 230*	4.85
4.5 m	1 880*	7.98	1 880*	7.98	3 390*	2 160	4 570*	3 220	4 980*	4 980*					3 000*	3.62	3 000*	3.62
3 m	1 920*	8.32	1 710	8.32	3 360	2 080	4 860	3 040	6 630*	4 800	9 390*	9 120*			6 970*	2.49	6 970*	2.49
1.5 m	2 040*	8.34	1 650	8.34	3 260	1 990	4 660	2 860	7 420	4 410	6 430*	6 430*			4 490*	2.80	4 490*	2.80
0 m	2 260*	8.06	1 710	8.06	3 190	1 920	4 500	2 720	7 120	4 150	7 150*	7 150*			3 750*	2.16	3 750*	2.16
-1.5 m	2 690*	7.47	1 930	7.47			4 450	2 670	7 040	4 090	10 120*	7 710	6 960*	6 960*	4 630*	0.73	4 630*	0.73
-3 m	3 630*	6.48	2 440	6.48			4 540	2 780	7 120	4 180	12 230*	7 990	9 500*	9 500*	7 970*	0.82	7 970*	0.82
-4.5 m	5 150*	4.94	3 760	4.94					6 200*	4 390	9 360*	8 230*			12 830*	1.96	12 830*	1.96

SH1	80	LC	-6		SHOE : 700 BUCKET : SAE			ENGTH : 2.62 UM REACH : 9		BOOM: 5.15	5 (m)							
									Radius	of Load								
Bucket Hook		Max. I	Radius	i	7.5	5 m	6	m	4.5	m	3	m	1.5	5 m		Min. F	Radius	
Height	ľ	h	Ç.	H	Ů		ď		Ů		Ů		Ů		ſ.	j		<u>-</u>
	(kg)	(m)	(kg)	(m)											(kg)	(m)	(kg)	(m)
7.5 m	1 590*	6.53	1 590*	6.53			2 590*	2 590*							2 080*	5.08	2 080*	5.08
6 m	1 450*	7.69	1 450*	7.69	2 030*	2 030*	3 230*	3 230*							3 770*	5.24	3 770*	5.24
4.5 m	1 410*	8.36	1 410*	8.36	3 190*	2 160	4 190*	3 240							3 720*	4.56	3 720*	4.56
3 m	1 440*	8.69	1 440*	8.69	3 350	2 070	4 850	3 050	6 110*	4 860	8 470*	8 470*			7 230*	2.03	7 230*	2.03
1.5 m	1 530*	8.71	1 490	8.71	3 240	1 960	4 660	2 840	7 420	4 430	8 880*	8 150			3 400*	2.40	3 400*	2.40
0 m	1 700*	8.45	1 540	8.45	3 150	1 880	4 470	2 680	7 100	4 130	7 500*	7 500*			2 890*	1.60	2 890*	1.60
-1.5 m	2 020*	7.88	1 720	7.88	3 130	1 860	4 390	2 610	6 960	4 020	9 630*	7 620*	6 040*	6 040*	4 160*	0.33	4 160*	0.33
-3 m	2 660*	6.95	2120	6.95			4 440	2 670	7 020	4 080	12 680*	7 820	8 560*	8 560*	6 680*	0.41	6 680*	0.41
-4.5 m	4 620*	5.52	3 090	5.52					6 950*	4 320	10 310*	8 130	12 520*	12 520*	11 800*	1.33	11 800*	1.33

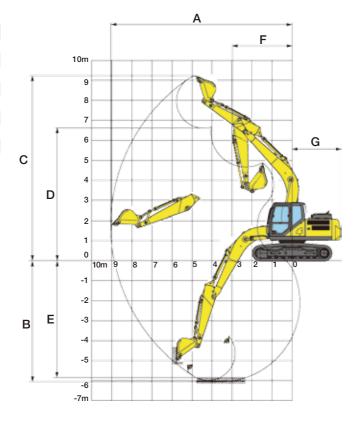
SH1	80	LC	-6		SHOE : S		G A 0.55 (m³)			: 3.05 (m) ACH : 9.38		BOOM:	5.15 (m)									
											Radius	of Load										
Bucket Hook	ı	Max. F	Radius		9	m	7.5	i m	6	m	4.5	5 m	3	m	1.5	i m	0	m		Min. F	Radius	
Height	ď]	G	⊨ □	ď		ď	;	ď		ď		ď		Ů	;	Ů		ľ.	j	G	- 0
	(kg)	(m)	(kg)	(m)															(kg)	(m)	(kg)	(m)
7.5 m	1 480*	7.00	1 480*	7.00					2 190*	2 190*									2 110*	5.51	2 110*	5.51
6 m	1 370*	8.08	1 370*	8.08			2 350*	2 280	3 020*	3 020*									3 240*	5.66	3 240*	5.66
4.5 m	1 350*	8.72	1 350*	8.72			3 020*	2 220	3 830*	3 320									3 870*	5.10	3 870*	5.10
3 m	1 390*	9.03	1 390*	9.03	1 490*	1 470	3 400	2 110	4 580*	3 110	5 580*	4 980	7 490*	7 490*					5 090*	1.70	5 090*	1.70
1.5 m	1 480*	9.05	1 400	9.05	1 680*	1 420	3 270	1 990	4 710	2 890	7 290*	4 530	10 940*	8 460					3 660*	2.12	3 660*	2.12
0 m	1 660*	8.80	1 440	8.80			3 160	1 890	4 510	2 710	7 160	4 180	8 420*	7 690	3 320*	3 320*			2 810*	1.14	2 810*	1.14
-1.5 m	1 970*	8.25	1 590	8.25			3 110	1 850	4 390	2 600	6 960	4 010	9 640*	7 620	5 680*	5 680*	4 590*	4 590*	4 590*	0	4 590*	0
-3 m	2 570*	7.37	1 920	7.37					4 400	2 620	6 970	4 040	12 820*	7 720	7 890*	7 890*	6 210*	6 210*	6 210*	0	6 210*	0
-4.5 m	4 060*	6.03	2 670	6.03					4 460	2 710	7 090	4 210	11 240*	7 980	12 550*	12 550*			9 270*	0.73	9 270*	0.73



Principle Specifications	SH180LC-6
	STD Specifications
Boom length	5.15 m
Arm length Bucket capacity (ISO heaped)	2.62 m
Bucket capacity (ISO heaped)	0.62 m ³
Std. operating weight	17,600 kg
	ISUZU AI-4JJ1X
Make & model Rated output Displacement	92 kW (125 PS)/2,200 min ⁻¹
Displacement	2.99 ltr
Main pump	2 variable displacement axial piston pumps with regulating system
Max pressure	34.3 MPa
(with auto power boost)	36.3 MPa
Travel motor	Variable displacement axial piston motor
Main pump Max pressure (with auto power boost) Travel motor Parking brake type Swing motor	Mechanical disc brake
Swing motor	Fixed displacement axial piston motor
Travel speed	5.4/2.8 km/h
Drawbar pull	160 kN
g Gradeability	70% <35°>
Gradeability Ground pressure Swing speed Bucket digging force (with power boost	41 kPa
Swing speed	11.5 min ⁻¹
Bucket digging force	112 kN
/with power boost	118 kN
Arm digging force	79 kN
/with power boost	84 kN
Fuel tank Hydraulic fluid tank	300 ltr
Hydraulic fluid tank	90 ltr

Working Range

			SH180LC-6	
Ar	m length	2.23 m	2.62 m	3.05 m
В	oom length		5.15 m	
Α	Max digging radius	8,670 mm	9,040 mm	9,380 mm
В	Max digging depth	5,660 mm	6,060 mm	6,490 mm
С	Max digging height	9,010 mm	9,240 mm	9,290 mm
D	Max dumping height	6,380 mm	6,610 mm	6,690 mm
Ε	Max vertical wall cut depth	5,430 mm	5,850 mm	6,290 mm
F	Min front swing radius	2,980 mm	2,990 mm	3,050 mm
G	Rear end swing radius		2,450 mm	



Standard Equipment

[Hydraulic system]

- •SIH:S+ hydraulic system
- •Operation mode (SP, H and A mode)
- •Automatic 2-speed travel
- Automatic power boost
- •Arm/boom/bucket reactivation circuit
- •Automatic swing parking system
- •High-performance return filter

[Cabin/interior equipment]

- •Strengthened cabin
- •Top guard OPG level 1 (in cab structure)
- •4-point fluid mounts
- •Built-in type full-colour monitor display
- •Tilting console
- •Open air introducing pressurised full-automatic air conditioner
- Defroster
- •Hot & cool box
- •Seat suspension
- •Armrest & headrest
- •Windscreen wiper
- (with intermittent operation function)
- •Cup holder
- •AM/FM radio (with muting function and AUX port & USB port)
- Radio mute/Windscreen wiper one-touch control on joystick
- Clock
- •Magazine rack
- Accessory case
- Floor mat
- •Ashtray & cigarette lighter
- •Cab light (Auto-OFF function)
- Coat hook

[Safety equipment]

- •Rearview mirror (left/right)
- •Emergency escape tool
- •Retracting seat belt
- •Gate lock lever
- •Travel alarm (with on and off switch)
- •Anti-theft alarm system
- •Engine room firewall •Fan guard
- •Engine emergency stop switch
- •Engine neutral start

[Others]

- Auto/one-touch idling
- •Auto idle shutdown system
- •EMS
- •Long-life hydraulic oil
- •Two lights (main unit and left of boom)
- •Fuel filter (with water separator)
- •Fuel prefilter (with water separator)
- •Double-element air cleaner
- •Grease-enclosed track link Large tool box
- •A set of tools

Accessories (option)

■12V power (DC-DC converter)

■ Cab-top lights





■ Rain deflector





■ Front mesh guard (full/lower)



■ Precleaner



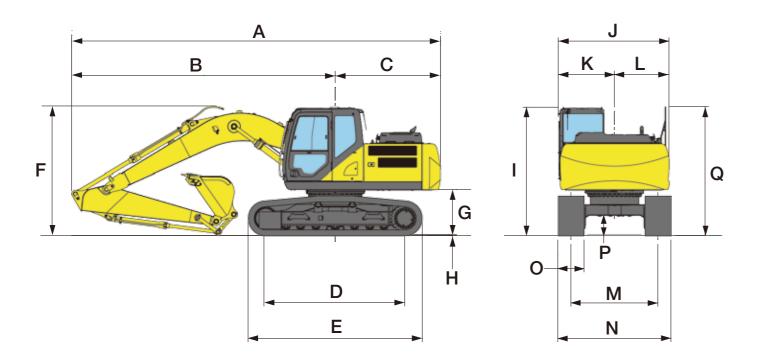
■ Air suspension (KAB seat)



- Refuel pump
- Hose burst check valve (HBCV) for boom/arm cylinders
- Rear view camera
- Side camera
- ROPS Cabin
- ■ISO compliant mirror

Accessories and specifications may differ depending on countries and regions.

MEMO



Model		SH180LC-6	
Arm length	2.23 m	2.62 m	3.05 m
A Overall length	8,470 mm	8,440 mm	8,500 mm
B Length from centre of machine (to arm top)	6,060 mm	6,030 mm	6,090 mm
C Length from centre of machine (to rear end)		2,410 mm	
D Centre to centre of wheels		3,190 mm	
E Overall track length		3,990 mm	
F Overall height (to top of boom)	3,000 mm	2,960 mm	3,130 mm
G Clearance height under upper structure		1,020 mm	
H Shoe lug height		26 mm	
I Cab height		2,940 mm	
J Upper structure overall width	2,540 mm		
K Width from centre of machine (left side)		1,290 mm	
L Width from centre of machine (right side)		1,250 mm	
M Track gauge		1,990 mm	
N Overall width		2,590 mm	
O Std. shoe width		600 mm	
P Minimum ground clearance		420 mm	
Q Handrail height (to top of handrail)		2,950 mm	